



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5076-047
Job Sheet 186354



Part No: D5076-047

Job Qty: 2 ea

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5076 REV.B IPP REV:A 18.11.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		Smb
100	Small Fab	2 pcs		11/30/18	0.00	0.76	Small Fab-8		Smb
110	QC	2 pcs		11/30/18	0.00	0.00	QC5		38
120	Packaging	2 pcs		11/30/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	2 Ea		11/30/18	0.00	0.00	QC21		9-89

Part Op Descriptions: 100 - ASSEMBLE AS PER DWG ***TORQUE SCREWS AS PER DWG NOTE***

DEC 07 2018
DAS 70
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R7	Screw	8 Ea (4 ea)	90-Start up Operation	S 135069
D4434-045	Fwd Outboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S 135069
D5076-045	Fwd Inboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S 135069

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R7	8	89	0
	D4434-045	2	0	0
	D5076-045	2	0	0

Part Specifications

Specifications could not be found.



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CANADA
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1:27 PM Dart.lajeunesse.marie

Container No: S135644



Part: D5076-047

Job No: 186354

Serial No/Batch: S135644

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/07/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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